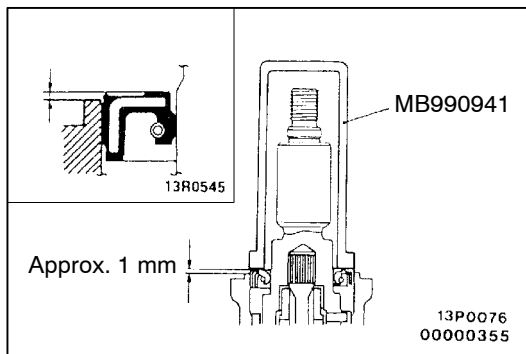


3. Insert the tapered side of the special tool from the pinion gear side, and compress the seal ring.

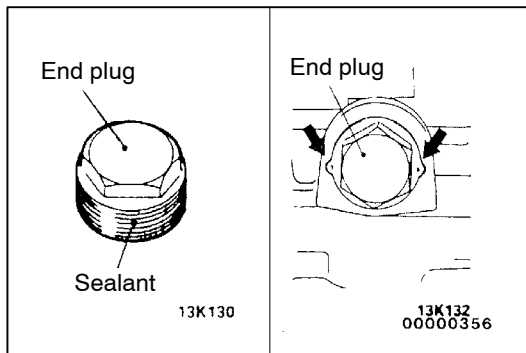


►H◄ OIL SEAL INSTALLATION

Use the special tool to press the oil seal into the valve housing. The upper surface of the oil seal should project outwards approx. 1 mm from the housing edge surface.

Caution

If the oil seal is flush with or lower than the housing edge, it will cause oil leaks and require reassembly.



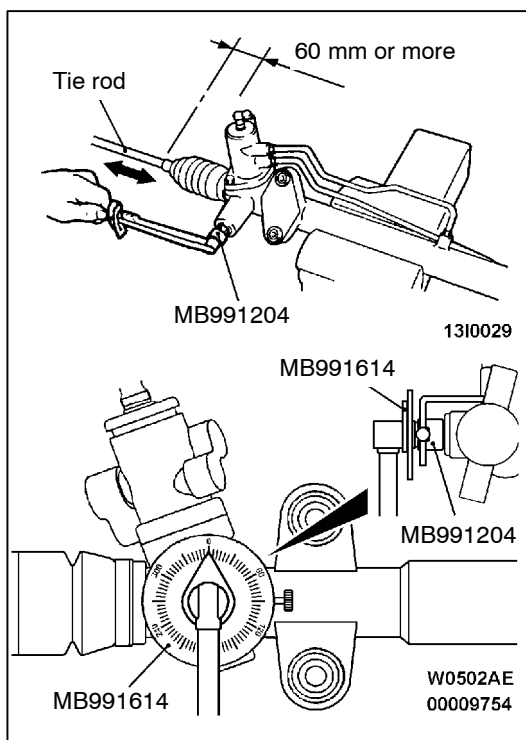
►I◄ END PLUG INSTALLATION

1. Apply the specified sealant to the threaded part of the end plug.

Specified sealant:

3M ATD Part No.8661 or equivalent

2. Secure the threaded portion of the end plug at two places by using a punch.



►J◄ RACK SUPPORT COVER/LOCKING NUT INSTALLATION

<L.H. drive vehicles>

1. Use the special tool (MB991204) to tighten the rack support cover to 20 Nm.
2. Slide the tie rod to the left and right by 60 mm or more three times, and then re-tighten the rack support cover to 20 Nm.
3. Use the special tools (MB991204, MB991614) to return the rack support cover 45°.
4. Use the special tool (MB991204) to hold the rack support cover and tighten the locking nut to the specified torque 44Nm.

<R.H. drive vehicles>

1. Use the special tool (MB991204) to tighten the rack support cover to 15 Nm.
2. Use the special tools (MB991204, MB991614) to return the rack support cover 30°.
3. Use the special tool (MB991204) to hold the rack support cover and tighten the locking nut to the specified torque 59 Nm.